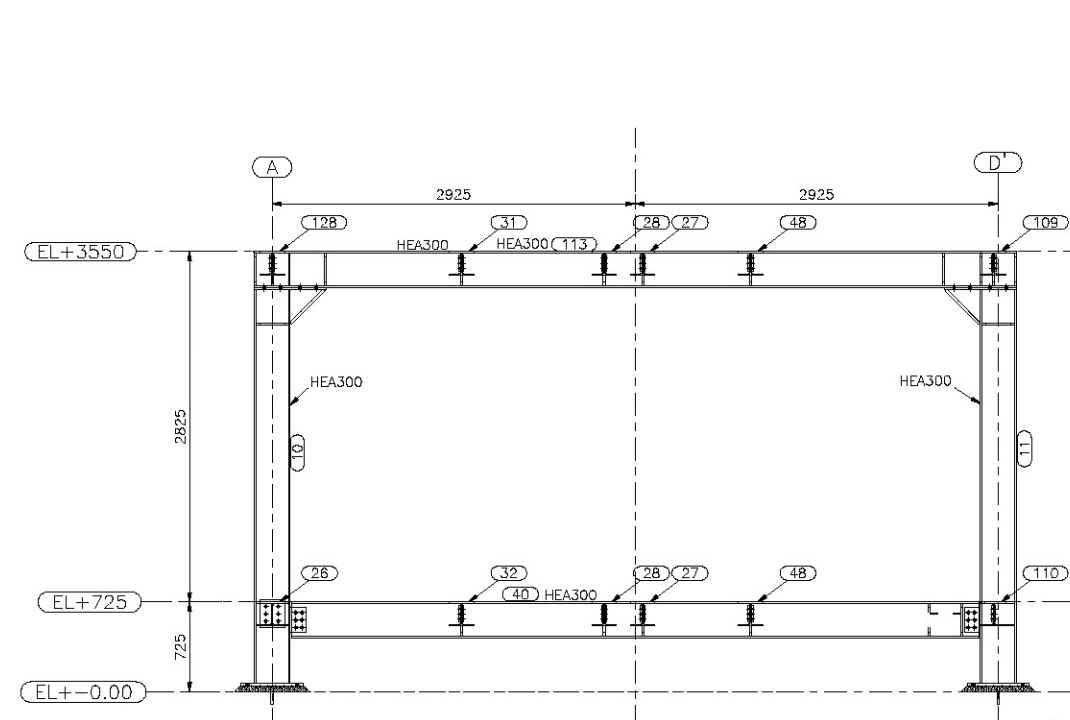
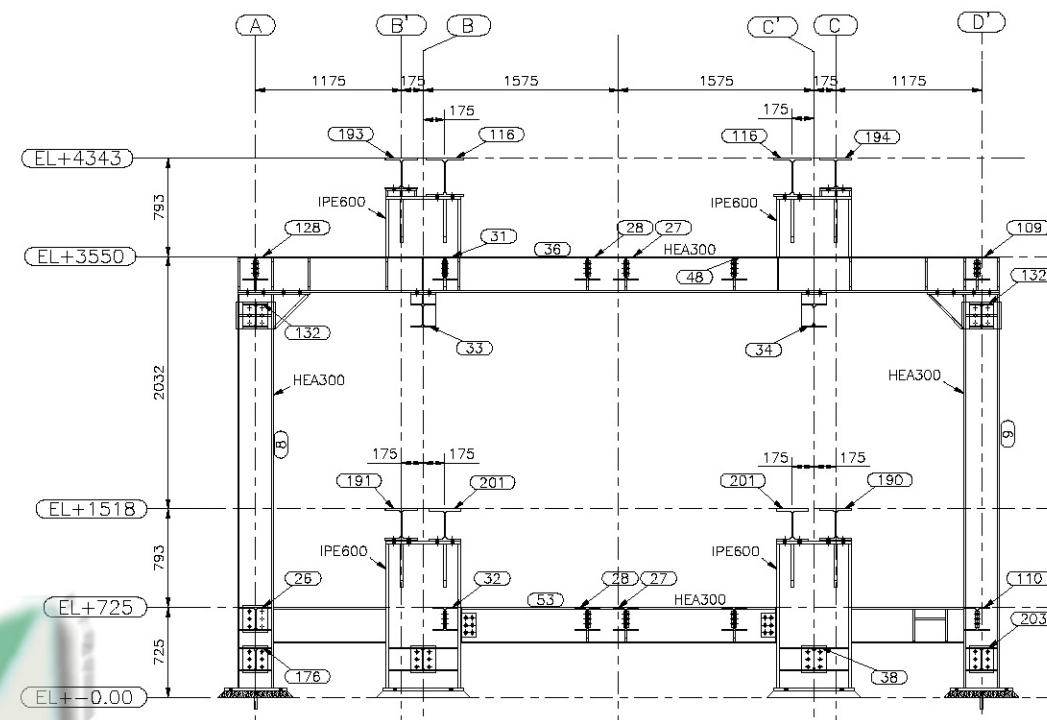
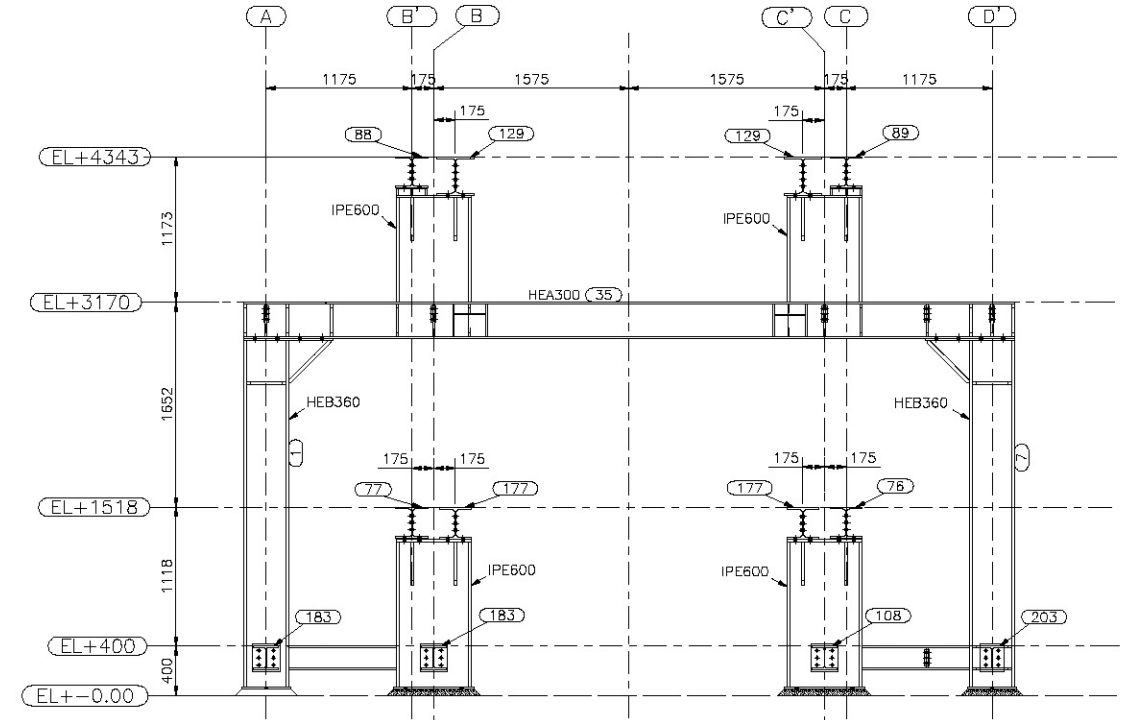




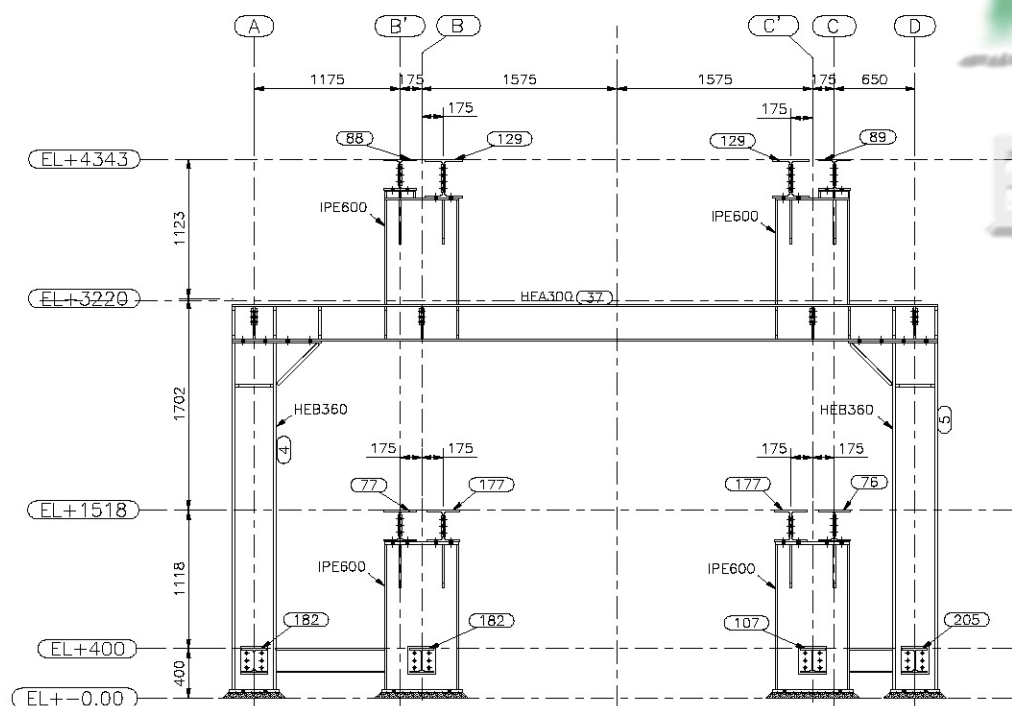
ELEVATION ON 1



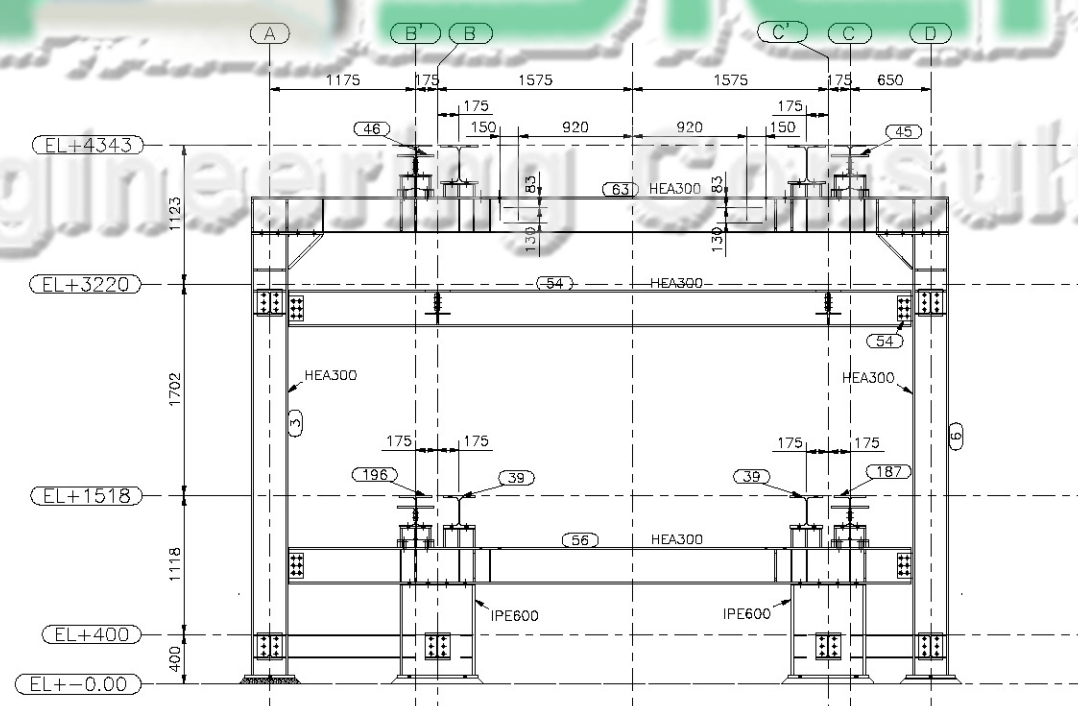
ELEVATION ON 2



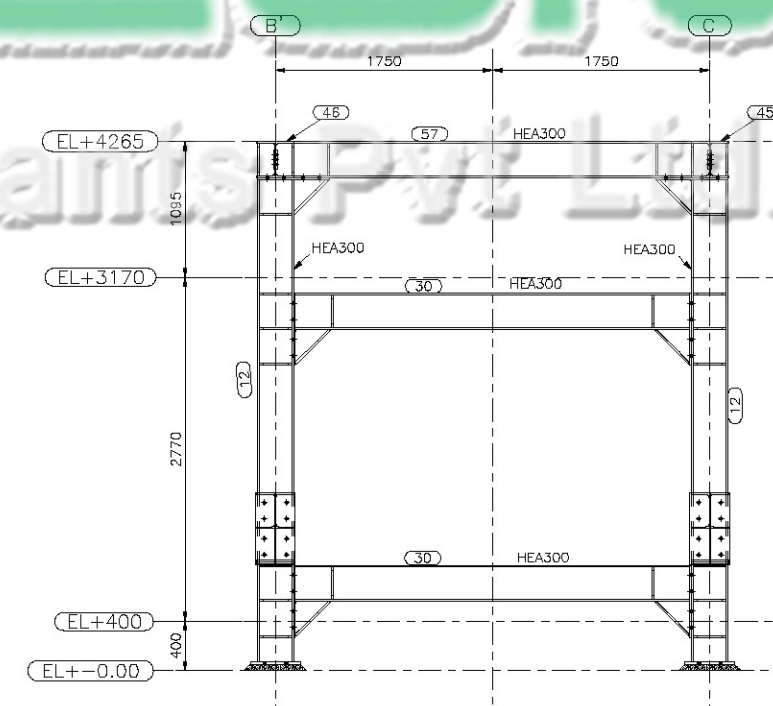
ELEVATION ON 3



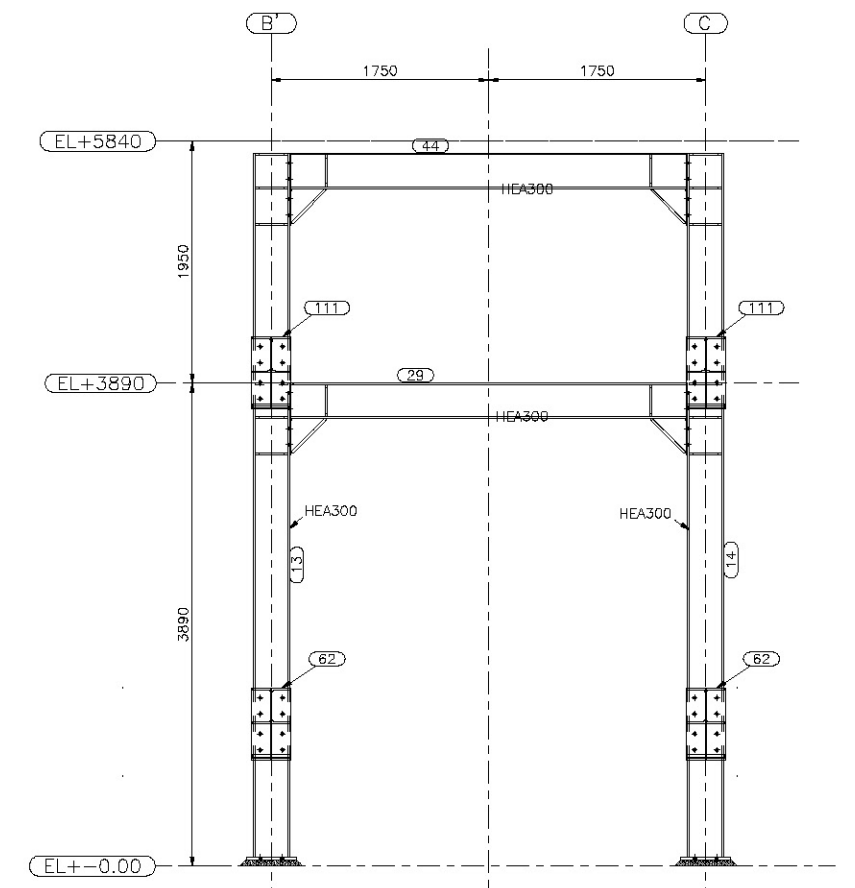
ELEVATION ON 4 TO 15



ELEVATION ON 16



ELEVATION ON 17



ELEVATION ON 18

SEAM WELDINGS $a=0,7$ MINIMUM THK.
OF PARTS TO BE WELDED UNLESS
OTHERWISE INDICATED